



TECHNICAL DATA

GB TAPPING FLUIDS

UNICUT[®] 9

GB UNICUT[®] 9 is formulated for operations which are sensitive to staining, such as broaching alloy steels, machining heat-resistant steels and nickel alloys and tube-drawing cuprous and stainless steels. It has also proved ideal for use as a fine tapping medium.

UNICUT[®] 10

GB UNICUT[®] 10 is formulated for metalworking operations such as deep drawing, stamping, blanking and piercing, stainless steel wire-drawing, cold forging of low carbon steel and hot forging of stainless steels. In particular, it offers advantages for slow speed machining and due to its high temperature stability, low staining of both steels and yellow metals. It may also be used as a tapping fluid where a more viscous product allows good adhesion for larger, coarser type application.

CHARACTERISTICS

TEST	UNIT	METHOD	TYPICAL PHYSICAL CHARACTERISTICS
UNICUT[®] 9			
Appearance	-	-	Light amber
Kinematic Viscosity @ 40°C	cSt	IP 71	36
Density @ 15°C	kg/m ³	IP 160	1130
Flash Point	°C	IP 34	> 150
UNICUT[®] 10			
Appearance	-	-	Pale Yellow
Kinematic Viscosity @ 40°C	cSt	IP 71	70
Density @ 15°C	kg/m ³	IP 160	1150
Flash Point	°C	IP 34	> 150

STORAGE AND HANDLING

GB UNICUT[®] 9 and 10 should be stored under cover to avoid water collecting in the rim of upturned barrels.

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GB LUBRICANTS

Albany Road Gateshead NE8 3BP

Tel: 0191 490 4312

Fax: 0191 477 9544

e-mail: gblsales@gb-lubricants-fuels.co.uk

www.gb-lubricants-fuels.co.uk

A division of Goodall Bates & Todd Ltd



Q 06093
ISO 9001



EMS 72776
ISO 14001



OHS 88475
OHSAS 18001

GB LUBRICANTS

HEALTH, SAFETY AND THE ENVIRONMENT

GB UNICUT® 9 and 10 are not classified as hazardous under current UK Health & Safety and Environmental Legislation when used in the application for which it is intended.

For guidance on storage and handling of all lubricants and related products, GB Lubricants recommend the Environment Agency, www.environment-agency.gov.uk, as an excellent source of advice.

If you have any queries, please do not hesitate to contact either your local Technical Sales Representative or our Technical Department.

The Company policy is to ensure that a range of products is supplied which complies with the latest specifications and codes within the relevant industry. As part of this development process, we therefore reserve the right to amend formulations and specifications, without prior notice.

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